

DART

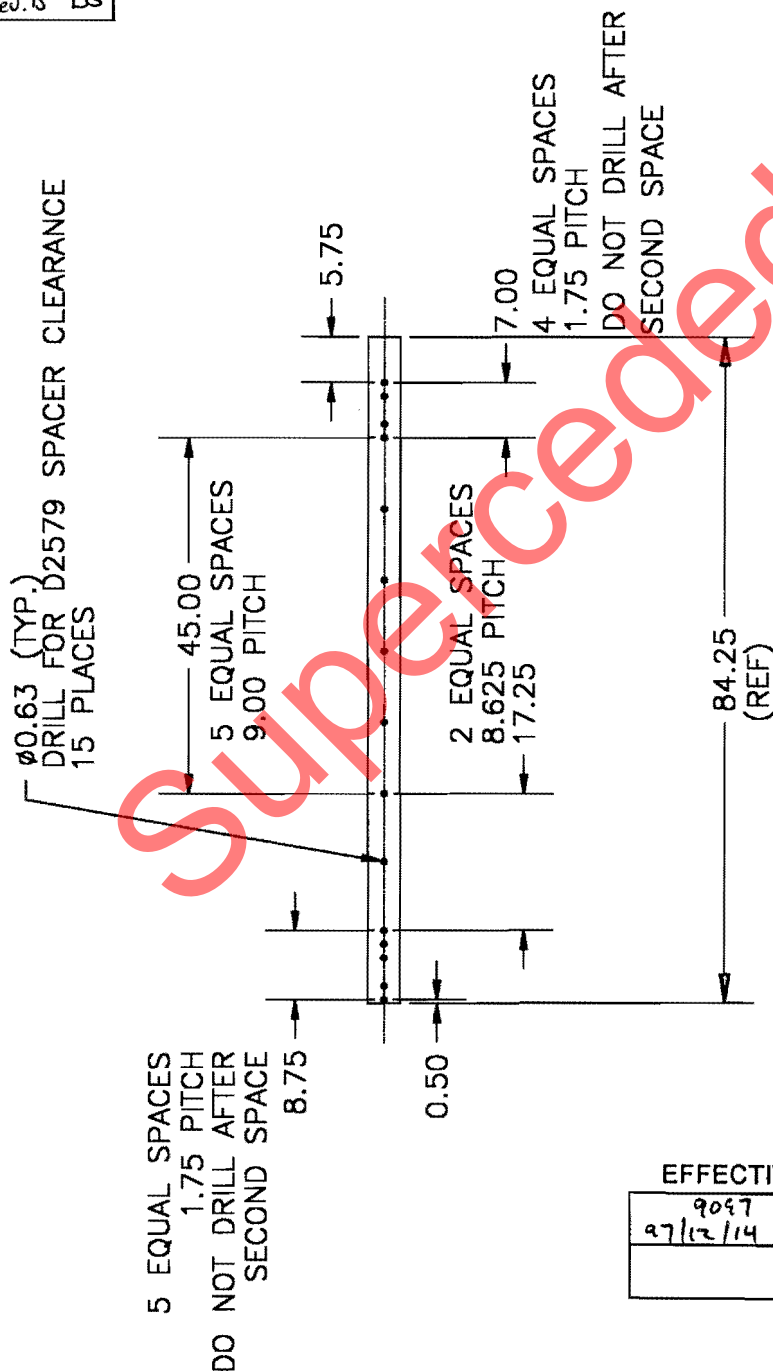
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TSR A331

SUPERCEDED BY

98.9.17 rev.D DS

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2597	REV. C SHEET 1 OF 1
DATE 97.07.23		TITLE 204 WEB	SCALE 1:24
A	96.09.16	NEW ISSUE	
B	96.10.29	5.75 WAS 0.50	
C	97.07.23	Ø0.63 WAS Ø0.56	



MANUFACTURED FROM D2500-3 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

EFFECTIVE	DEOs
9097 97/12/14 DS	

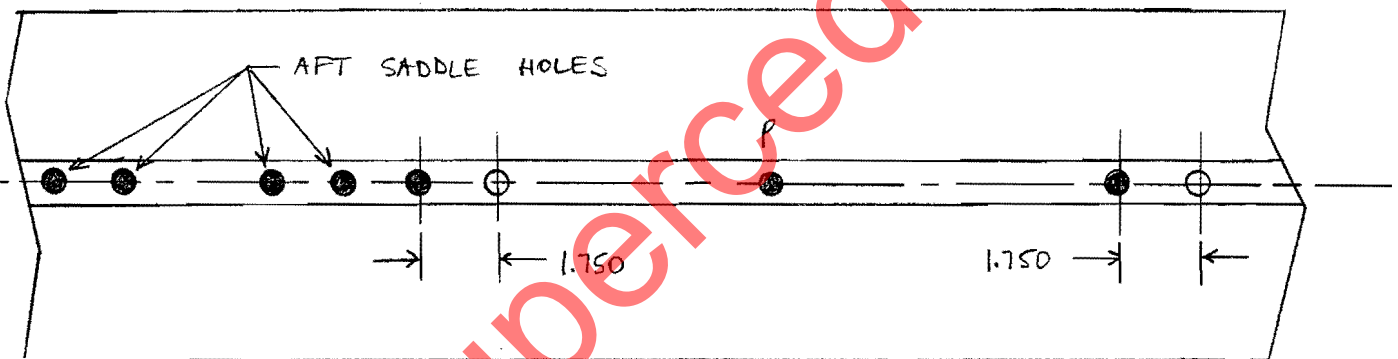


DESIGN DS	DRAWN BY DS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DEO 9097	REV. A SHEET 1 OF 1
DATE 97.12.14		TITLE 204/205 SKIDTUBE DRILLING CHANGE	SCALE NTS

DART ENGINEERING ORDER

TO AMEND DWGS : D2580 REV. B
D2590 REV. B
D2596 REV. B
D2597 REV. C

HOLE PATTERN FOR 204/205 SKIDTUBES SHOULD BE ADJUSTED
AS FOLLOWS :



NOTE : 1. ● = EXISTING HOLE
○ = NEW HOLE

- WEB HOLES SHOULD BE DRILLED TO $\phi 0.63$ AS PER DWGS D2596 / D2597 (OPEN TO 0.500 IF ASSEMBLED TUBE IS BEING MODIFIED)
- SKIDTUBE HOLES SHOULD BE DRILLED TO $\phi 0.500$ AND D2579 SPACERS SHOULD BE INSTALLED PER DWGS D2580 / D2590.
- D2594 PLUGS SHOULD NOW BE INSTALLED IN HOLE MARKED 'P' ABOVE (TOTAL NUMBER OF PLUGS INCREASED FROM 14 TO 16)